




TASSCO 7355HS

PRODUCT DESCRIPTION

TASSCO 7355HS is a chromium carbide tubular hard-facing electrode providing excellent welding performance for both flat and vertical position. The tubular structure allows for higher travel speeds with a very high deposition rate.

NO WASTE!

TASSCO 7355HS provides a higher percentages of carbide forming elements contained in the core compared to ordinary flux-coated electrodes. Due to its unique tubular design, **TASSCO 7355HS** offers smooth operational characteristics.

CHARACTERISTICS

- Easy out-of-position weldability with the 1/4" diameter
- High metal recovery - no slag to chip
- Low amperage and high deposition rates
- Moisture resistant coating, even under severe weather or high humidity.

WELD DEPOSIT CHEMISTRY

Weld deposit chemistry consist of chromium carbides combined in such a way as to produce extremely good abrasion resistance coupled with mild to moderate impact resistance. Deposits take on a high polish to resist sliding particle abrasion and will maintain good hot hardness up to 1000°F (538°C).

SPECIFICATIONS

Flux-coated Tubular Electrode

Hardness: 58 - 62Rc

Deposit Thickness: 2-3 passes

1/4" 80 - 110 AMPS

APPLICATIONS

Hammers

Screw Conveyors

Buckets teeth and edges

Dozer liners

